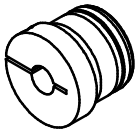
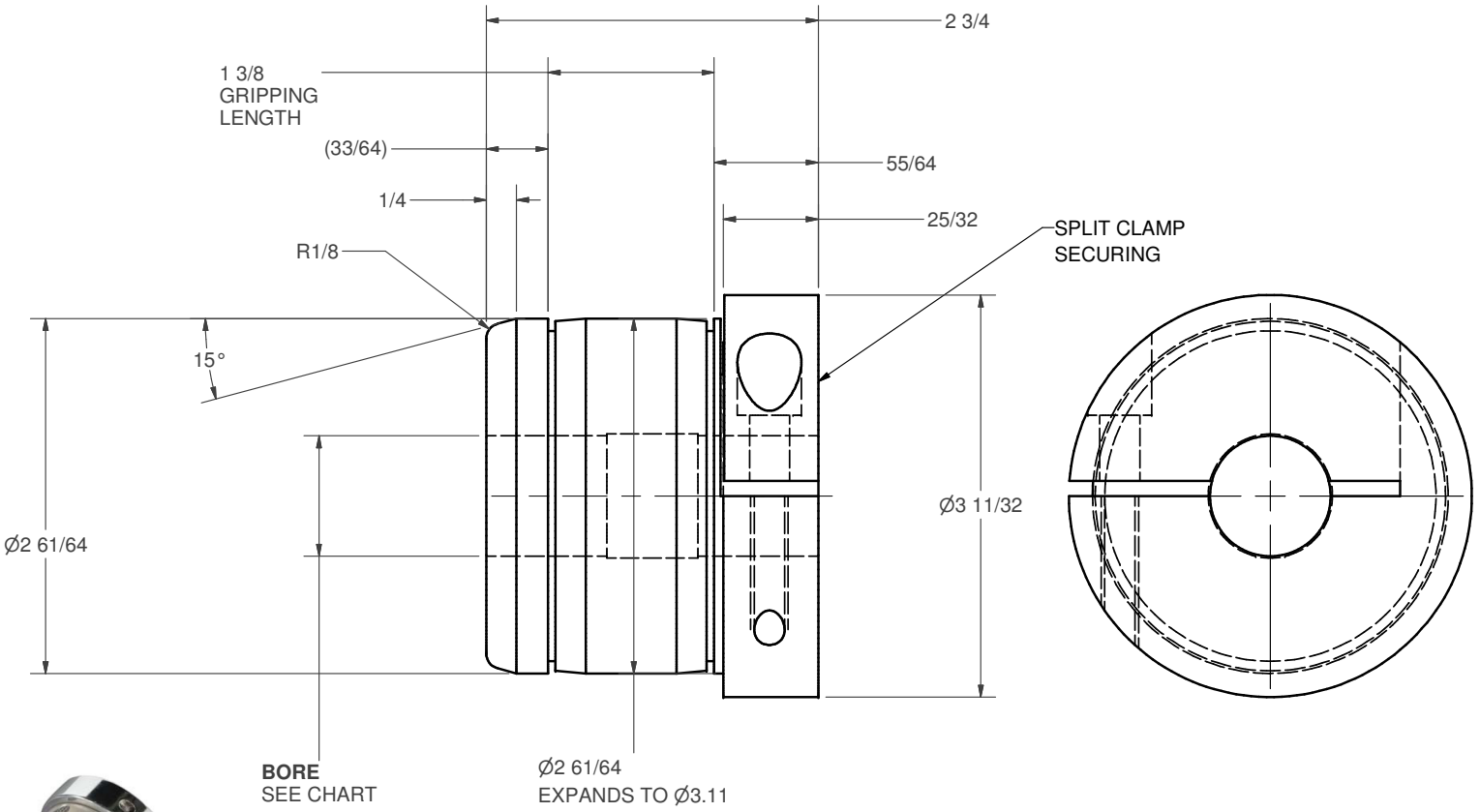
Part #	BORE $^{+0.002}_{-0.000}$
Q-3230-001	0.752
Q-3230-002	0.877
Q-3230-003	1.002
Q-3230-004	1.127
Q-3230-005	1.252
Q-3230-006	1.377
Q-3230-007	1.502
Q-3230-008	1.627
Q-3230-009	1.752



NOTES:
1. SUITABLE FOR CARDBOARD AND PLASTIC CORES
2. APPROXIMATE WEIGHT 5#



UNLESS OTHERWISE SPECIFIED	
ALL DIAMETERS TO BE CONCENTRIC WITHIN 0.003	
REMOVE ALL BURRS & SHARP EDGES	125 ✓

CUSTOMER	DIMENSION	TOLERANCE ±
FINISH: VARIOUS	FRACTIONAL	1/64
MATERIAL	ANGULAR	0.5°
	X.XX	0.010
	X.XXX	0.005
REFERENCE DRAWING	X.XXXX	0.0005

JRC WEB ACCESSORIES
46 PASSAIC AVENUE FAIRFIELD, NJ 07004

TITLE
MECHANICAL CHUCK - 3" ID CORES - NEF SERIES

SIZE	DATE	DWG NO	REV
B		Q-3230	

SCALE	DRAWN	SHEET 1 OF 1